# Micro Edgeboard - .050" Contact Spacing

## MFB



The Micro Edgeboard (MEB) connector series provides a combination of high density and high reliability for applications in airborne and space systems, computers and peripherals, and industrial /commercial control systems. This series incorporates the proven MICROPIN™/MICROSOCKET™ contact. This

contact has an outstanding record of high reliability and millions of contacts are in use in various applications where electrical interconnects are used.

The MEB has machined aluminum shells for ruggedness, diallyl phthalate insulator for top electrical performance and a 36-position polarization key system to prevent cross plugging. Contacts are on .050 (1.27) center spacings. A variety of termination types are available, including 90° or right angle pigtails for multi-layered P.C. boards, "coke bottle" termination for double-sided P.C. boards. Harnessing capability is also available for both pin and socket sides.

The MEB, including the SBR 90° or right angle variation available for multi-layer boards, can be mounted on the female (daughter) side of double or single-sided P.C. boards. The mating male (mother) board side can have the terminations formed to meet the application

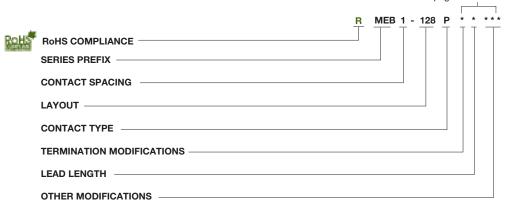
Conforms to MIL-C-55302/120 thru 123. (not qualified)

## Specifications

MATERIALS AND FINISI	HES	TERMINATION TYPES			
Shell:	6061-T6 Aluminum Alloy per QQ-A-200/8 or QQ-A-225/8, electroless nickel per	Consult factory for stranded wie lead modifications codes.  MECHANICAL FEATURES			
	SAE AMS-C-26074, Class 4, except .0010 to .0015 (0.03 to 0.04) thick or conversion coating per MIL-C-5541, Class 3, color gold.				
Contact, Pin and Socket:	Copper Alloy, 50 microinch gold per ASTM B488, Type II, Code C, Class 1.25	Size or Length:	2 sizes		
Jacksœw/Jackpost:	303 stainless steel, passivated per QQ-P-35.	Coupling:	Friction/Jackscrew		
Insulator:	Glass-filled diallyl phthalate per MIL-M-14, Type SDG-F, color green Polyester	Polarization:	Shells, polarizing keys (36 positions)		
	per MIL-M-24519, Type GPT-30F, color black available for MEB-128 upon	Contact Spacing Centers: .050 (1.27)			
	request.	Shell Styles:	Plug and receptacle		

## How to Order

Not applicable for printed circuit board configurations shown on pages 55 & 56



#### SERIES PREFIX

MEB -Micro edgeboard, plug with twist pin contacts or recept. with microsocket

## **TERMINATION MODIFICATIONS**

Uninsulated solid wire

Н-Insulated stranded round harness

OTHER MODIFICATIONS

S-Solder pots

**LEAD LENGTH** 

Consult factory

BR -PC board right angle, socket side only

Consult factory for wire lead modification codes.

## CONTACT SPACING

1 - .050 (1.27) centers 128/184 2 - .100 (2.54) centers 64/92 (alternate contact holes)

#### LAYOUT

64, 92, 128, 184

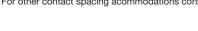
P - Pin

S - Socket

## CONTACT TYPE

\* For other contact spacing acommodations consult customer service.

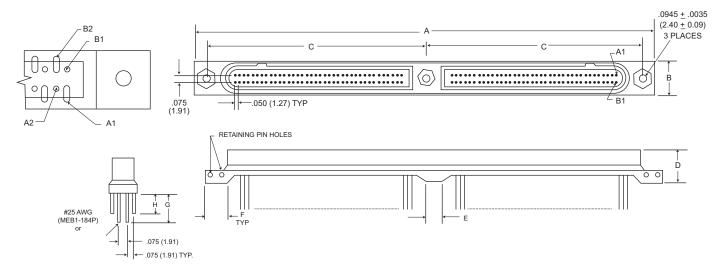
Dimensions shown in inch (mm) Specifications and dimensions subject to change





Plug (Mother Board)

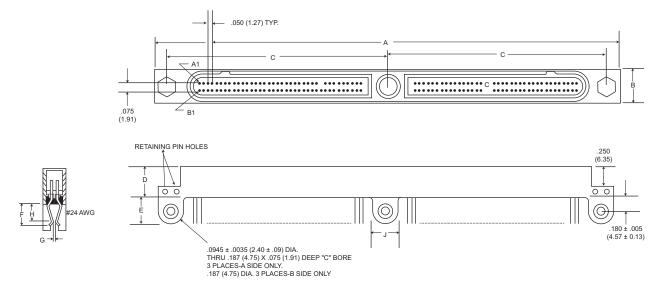
## MEB1-184P



Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.005 (0.13)	D ±.010 (0.25)	E ±.010 (0.25)	F ±.010 (0.25)	G ±.025 (0.64)	H ±.025 (0.64)
184P	1.0 (28.35)	5.800 (147.32)	.343 (8.71)	2.775 (70.49)	.400 (10.16)	.250 (6.35)	.280 (7.11)	.350 (8.89)	.275 (6.99)

## Receptacle (Daughter Board)

#### MEB1-184S



Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.005 (0.13)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G Max.	H ±.020 (0.51)	J ±.010 (0.25)
184S	1.0 (28.35)	E 000 (147 00)	0.40 (0.71)	0.775 (70.40)	400 (10 16)	200 (7.60)	000 (7.11)	020 (0.76)	.200 (5.08)	050 (6.05)
184SBR	1.0 (28.35)	1.0 (28.35) 1.0 (28.35) 5.800 (147.32)	.343 (6.71)	3 (8.71) 2.775 (70.49)	.400 (10.16)	.300 (7.62)	.260 (7.11)	.030 (0.76)	.200 (5.06)	.250 (6.35)

All round pigtail #25 AWG wire termination designs available for the MEB1-12B receptacle will apply on the MEB1-184 series also.

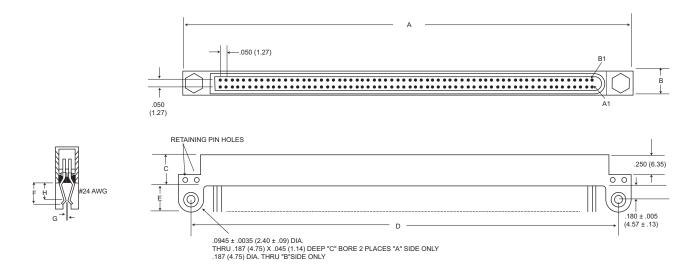
\*Will accept up to .093 (2.36) thick P.C. Board with shell modifications.



Dimensions shown in inch (mm) Specifications and dimensions subject to change

Plug (Mother Board)

## MEB1-12BS

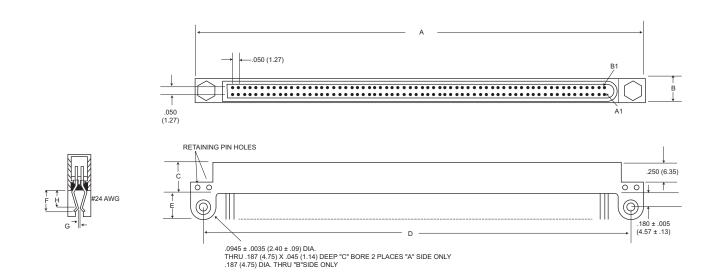


Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G* Max.	H ±.020 (0.51)
128S	.5 (14.17)	3.950 (100.33)	.250 (6.35)	.400 (10.16)	3.700 (93.98)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)
128SBR	.5 (14.17)	3.330 (100.33)	.230 (0.33) .400 (10.16)	.400 (10.10)	3.700 (33.30)	.500 (7.02)	.200 (7.11)	.000 (0.70)	.200 (3.06)

<sup>\*</sup>Will accept up to .093 (2.36) thick P.C. Board with shell modifications.

## Receptacle (Daughter Board)

### MEB1-12BS



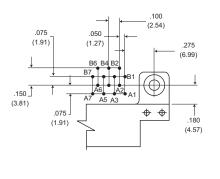
Part No.	Weight oz. (gm.) Max.	A ±.015 (0.38)	B ±.010 (0.25)	C ±.010 (0.25)	D ±.010 (0.25)	E ±.010 (0.25)	F Max.	G* Max.	H ±.020 (0.51)
128S	.5 (14.17)	2.050 (100.22)	.250 (6.35)	.400 (10.16)	3.700 (93.98)	.300 (7.62)	.280 (7.11)	.030 (0.76)	.200 (5.08)
128SBR	.5 (14.17)	3.950 (100.33)	.250 (6.35) .400 (10.16)	.400 (10.16)	3.700 (93.96)	.300 (7.02)	.200 (7.11)	.030 (0.76)	.200 (3.08)

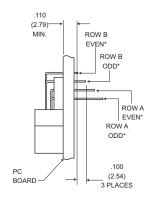
<sup>\*</sup>Will accept up to .093 (2.36) thick P.C. Board with shell modifications.

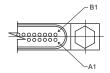


PC Board Right Angle

MEB1-128SBR





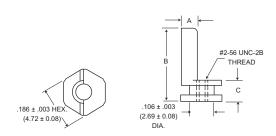


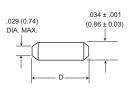
## Keying Accessory - Key and Retaining Pin

Polarizing Hardware Kit

MEB-128-P/N 320-9514-003 MEB-184-P/N 320-9514-002

Contains 2 polarizing keys and 4 spiral pins.





MEB-128 P/N 980-0003-879

A	B	C	D	E
± .003 (0.08)	± .005 (0.13)	± .003 (0.08)	± .010 (0.25)	± .010 (0.25)
.081 (2.06)	.325 (8.26)	.089 (2.26)	.250 (6.35)	

P/N 201-9509-000

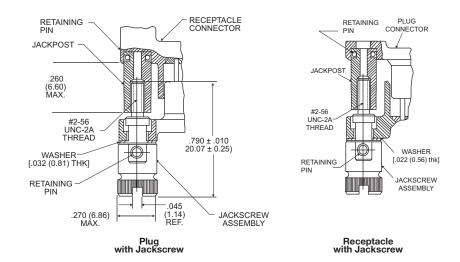
Jackscrew/ Jackpost Assembly (MEB 64 & 128 Sizes Only)

#### Jackpost Kit

MEB plug or receptacle-P/N 320-9514-001 Contains 2 bushings and 4 spirals pins

#### Jackscrew Kit

MEB plug-P/N 320-9521-001 MEB receptacle-P/N 320-9521-000 Contains 2 jackscrew assemblies



## Special Variations

#### **Alternative Receptacle Configuration**

